



Sri Sai Micro Tools

Sri Sai Micro Tools



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An ISO 9001 : 2015

IEC No. 0714026981

PAN No. ACAFS1104R

GST No. 29ACAFS1104R1ZW





Sri Sai Micro Tools

INTRODUCTIONS

We Sri Sai Micro Tools, An ISO 9001 : 2015 Certified Company, We manufacturers of HIGH SPEED STEEL DRILLS (HSS) Micro & Jobber, Long, Extra Long, Quick Spriral, Slow Spiral, Parabolic Drill Bits & HSS RTB Ect.

Our ambition is to be the leading global supplier of metal-cutting tools to the general engineering industries.

We passionately believe in building long-term partnerships, sharing our expertise and being honest and available at all times. These qualities are deeply rooted in the fabric of our company and every SSMT employee is charged with upholding and promoting them with best services.

This is how we continue to build trust. Today, tomorrow, forever. Simply Reliable.



Sri Sai Micro Tools

Products-----→Applications---→ Industries

Products: HIGH SPEED STEEL - Micro Drills, Jobber Twist Drills, Stub Drills, Long Drills, Extra Long Drills, Vent Drills for (Tyre Moulds), Parabolic Drills, Spotting Drills, Double Ended Drills, Round Tool Blanks.

Range : Dia 0.20mm to 9.00mm, OAL Up to 460mm.

Applications : MS, SS (up to series 302), Cast Iron, Brass, Copper, Aluminium, Non Ferrous Metal , CrankShaft & Chromium Steels, Ect.

Industries : Surgical Needles, Automotive & Auto Components, Tyre Moulds, Watch Maker, Jewellery Makers, Specs Makers, Glass Works, Wooden Works, Aerospace & Defense, Heavy Engineering, Machine Tools, Electronics & Electrical, Ball Pen Makers, Ect.

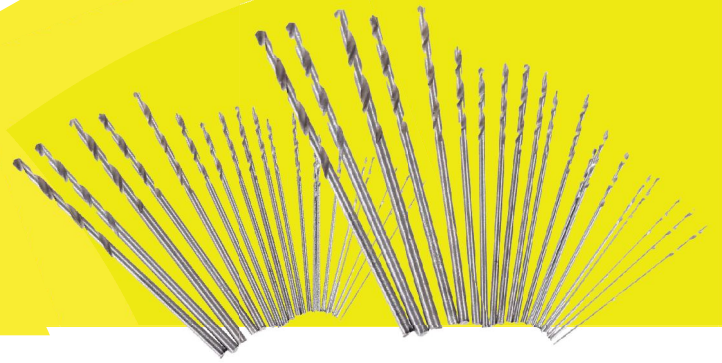


Sri Sai Micro Tools

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Sri Sai Micro Tools



HSS PARALLEL SHANK MICRO DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
0.20	3	19	0.65	8	26
0.25	3	19	0.66	8	26
0.30	3	19	0.70	9	28
0.34	4	20	0.71	9	28
0.35	4	20	0.74	9	28
0.37	4	20	0.75	9	28
0.40 - 1/64	5	20	0.79 - 1/32	10	30
0.41	5	20	0.80	10	30
0.45	5	20	0.81	10	30
0.46	5	20	0.84	10	30
0.50	6	22	0.85	10	30
0.51	6	22	0.89	11	32
0.53	6	22	0.90	11	32
0.55	7	24	0.91	11	32
0.57	7	24	0.94	11	32
0.60	7	24	0.95	11	32
0.61	8	26	0.97	12	34
0.64	8	26	0.99	12	34
			1.00	12	34

JOBBER SERIES

Made to IS:5101/1991.ISO 235: 1975, BS: 328 (Part - 1), DIN-338

Tool type 'N' Point Angle 118 deg.

Ground Flutes-Bright Finish



Sri Sai Micro Tools



HSS PARALLEL SHANK JOBBER DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
1.02	12	34	2.20	27	53
1.04	12	34	2.26	27	53
1.07	14	36	2.30	27	53
1.09	14	36	2.35	27	53
1.10	14	36	2.37	30	57
1.18	14	36	2.38 - 3/32	30	57
1.19 - 3/64	16	38	2.40	30	57
1.20	16	38	2.44	30	57
1.30	16	38	2.49	30	57
1.32	18	40	2.50	30	57
1.40	18	40	2.53	30	57
1.50	18	40	2.58	30	57
1.51	20	43	2.60	30	57
1.59 - 1/16	20	43	2.64	30	57
1.60	20	43	2.70	33	61
1.61	20	43	2.71	33	61
1.70	20	43	2.78 - 7/64	33	61
1.75	20	43	2.79	33	61
1.78	22	46	2.80	33	61
1.80	22	46	2.82	33	61
1.85	22	46	2.87	33	61
1.90	22	46	2.90	33	61
1.93	24	49	2.95	33	61
1.98 - 5/64	24	49	3.00	33	61
1.99	24	49	3.05	36	65
2.00	24	49	3.10	36	65
2.06	24	49	3.17 - 1/8	36	65
2.08	24	49	3.20	36	65
2.10	24	49	3.26	36	65
2.15	27	53	3.30	36	65
2.18	27	53	3.35	36	65

JOBBER SERIES

Made to IS:5101/1991.ISO 235: 1975, BS: 328 (Part - 1), DIN-338

Tool type 'N' Point Angle 118 deg.

Ground Flutes-Bright Finish



Sri Sai Micro Tools



HSS PARALLEL SHANK JOBBER DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
3.40	39	70	4.50	47	80
3.45	39	70	4.57	47	80
3.50	39	70	4.60	47	80
3.57 - 9/64	39	70	4.62	47	80
3.60	39	70	4.70	47	80
3.66	39	70	4.75	47	80
3.70	39	70	4.76 - 3/16	52	86
3.73	39	70	4.80	52	86
3.75	39	70	4.85	52	86
3.80	43	75	4.90	52	86
3.86	43	75	4.92	52	86
3.90	43	75	4.98	52	86
3.91	43	75	5.00	52	86
3.97	43	75	5.06	52	86
3.99	43	75	5.10	52	86
4.00	43	75	5.11	52	86
4.04	43	75	5.16 - 13/64	52	86
4.09	43	75	5.18	52	86
4.10	43	75	5.20	52	86
4.20	43	75	5.22	52	86
4.22	43	75	5.30	52	86
4.25	43	75	5.31	57	93
4.30	47	80	5.40	57	93
4.37 - 11/64	47	80	5.41	57	93
4.39	47	80	5.50	57	93
4.40	47	80	5.56 - 7/32	57	93

JOBBER SERIES

Made to IS:5101/1991.ISO 235: 1975, BS: 328 (Part - 1), DIN-338

Tool type 'N' Point Angle 118 deg.

Ground Flutes-Bright Finish



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HSS PARALLEL SHANK JOBBER DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
5.60	57	93	7.20	69	109
5.61	57	93	7.30	69	109
5.70	57	93	7.37	69	109
5.79	57	93	7.40	69	109
5.80	57	93	7.49	69	109
5.90	57	93	7.50	69	109
5.94	57	93	7.54 - 19/64	75	117
5.95 - 15/64	57	93	7.60	75	117
6.00	57	93	7.67	75	117
6.05	63	101	7.70	75	117
6.10	63	101	7.80	75	117
6.15	63	101	7.90	75	117
6.20	63	101	7.94	75	117
6.25	63	101	8.00	75	117
6.30	63	101	8.03	75	117
6.35 - 1/4	63	101	8.10	75	117
6.40	63	101	8.20	75	117
6.50	63	101	8.30	75	117
6.53	63	101	8.33 - 21/64	75	117
6.60	63	101	8.40	75	117
6.63	63	101	8.43	75	117
6.70	63	101	8.50	75	117
6.75 - 17/64	69	109	8.60	81	125
6.80	69	109	8.61	81	125
6.90	69	109	8.70	81	125
7.00	69	109	8.73 - 11/32	81	125
7.03	69	109	8.80	81	125
7.10	69	109	8.84	81	125
7.14 - 9/32	69	109	8.90	81	125
			9.00	81	125

JOBBER SERIES

Made to IS:5101/1991.ISO 235: 1975, BS: 328 (Part - 1), DIN-338

Tool type 'N' Point Angle 118 deg.

Ground Flutes-Bright Finish



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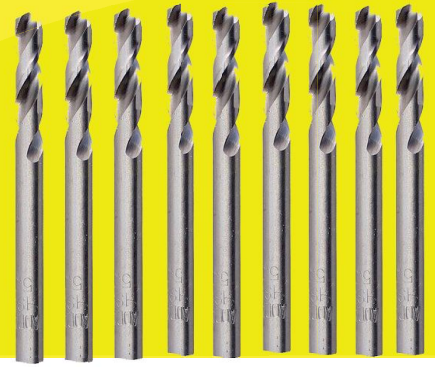
HSS SPOTTING DRILLS

DIA In MM-INCH	F L in MM	OAL in MM
3.00	12	46
3.50	12	52
4.00	12	55
5.00	14	62
5.60	16	66
6.00	16	66
6.35 - 1/4	17	70
6.50	17	70
7.00	19	74
8.00	21	79
9.00	22	84

SPOTTING DRILLS
 (Short Length)
 Tool Type 'N' Point Angle 90 or 120 deg
 Ground Flutes - Bright Finish



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HSS PARALLEL SHANK STUB DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
1.00	6	26	2.90	16	46
1.10	7	28	2.95	16	46
1.19 - 3/64	8	30	3.00	16	46
1.20	8	30	3.05	18	49
1.30	8	30	3.10	18	49
1.40	9	32	3.17 - 1/8	18	49
1.50	9	32	3.20	18	49
1.59 - 1/16	10	34	3.30	18	49
1.60	10	34	3.35	18	49
1.70	10	34	3.40	20	52
1.80	11	36	3.45	20	52
1.85	11	36	3.50	20	52
1.90	11	36	3.57 - 9/64	20	52
1.93	12	38	3.60	20	52
1.98 - 5/64	12	38	3.70	20	52
2.00	12	38	3.75	20	52
2.10	12	38	3.80	22	55
2.20	13	40	3.90	22	55
2.30	13	40	3.97 - 5/32	22	55
2.38 - 3/32	14	43	4.00	22	55
2.40	14	43	4.10	22	55
2.50	14	43	4.20	22	55
2.60	14	43	4.25	22	55
2.70	16	46	4.30	24	58
2.78 - 7/64	16	46	4.37 - 11/64	24	58
2.80	16	46	4.40	24	58

STUB SERIES

Made to IS 5100: 1991, ISO 235 : 1975

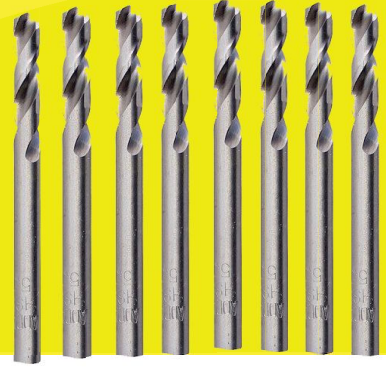
BS: 328 (Part 1 1986, DIN 1897

Tool Type N, Point Angle 118 deg

Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS PARALLEL SHANK STUB DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
4.50	24	58	6.60	31	70
4.60	24	58	6.70	31	70
4.70	24	58	6.75 - 17/64	34	74
4.75	24	58	6.80	34	74
4.76 - 3/16	26	62	6.90	34	74
4.80	26	62	7.00	34	74
4.85	26	62	7.10	34	74
4.90	26	62	7.14	34	74
5.00	26	62	7.20	34	74
5.10	26	62	7.30	34	74
5.16 - 13/64	26	62	7.40	34	74
5.20	26	62	7.50	34	74
5.30	26	62	7.54 - 19/64	37	79
5.40	28	66	7.60	37	79
5.50	28	66	7.70	37	79
5.56 - 7/32	28	66	7.80	37	79
5.60	28	66	7.90	37	79
5.70	28	66	7.94 - 5/16	37	79
5.80	28	66	8.00	37	79
5.90	28	66	8.10	37	79
5.95 - 15/64	28	66	8.20	37	79
6.00	28	66	8.30	37	79
6.05	31	70	8.33 - 21/64	37	79
6.10	31	70	8.40	37	79
6.15	31	70	8.50	37	79
6.20	31	70	8.60	40	84
6.25	31	70	8.70	40	84
6.30	31	70	8.73 - 11/32	40	84
6.35 - 1/4	31	70	8.80	40	84
6.40	31	70	8.90	40	84
6.50	31	70	9.00	40	84

STUB SERIES

Made to IS 5100: 1991, ISO 235 : 1975

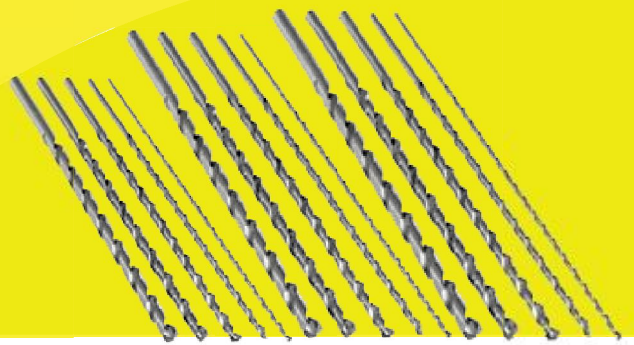
BS: 328 (Part 1 1986, DIN 1897

Tool Type N, Point Angle 118 deg

Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS LONG DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
0.60	17	40	1.93	56	85
0.70	21	44	1.98 - 5/64	56	85
0.80	25	50	1.99	56	85
0.90	29	52	2.00	56	85
1.00	33	56	2.06	56	85
1.02	33	56	2.08	56	85
1.04	33	56	2.10	56	85
1.07	37	60	2.18	59	90
1.09	37	60	2.20	59	90
1.10	37	60	2.26	59	90
1.18	41	65	2.30	59	90
1.19 - 3/64	41	65	2.35	59	90
1.20	41	65	2.37	62	95
1.30	41	65	2.38 - 3/32	62	95
1.32	41	65	2.40	62	95
1.40	45	70	2.44	62	95
1.50	45	70	2.49	62	95
1.51	50	76	2.50	62	95
1.59 - 1/16	50	76	2.53	62	95
1.60	50	76	2.58	62	95
1.61	50	76	2.60	62	95
1.70	50	76	2.65	62	95
1.78	53	80	2.70	66	100
1.80	53	80	2.71	66	100
1.85	53	80	2.78 - 7/64	66	100
1.90	53	80	2.79	66	100

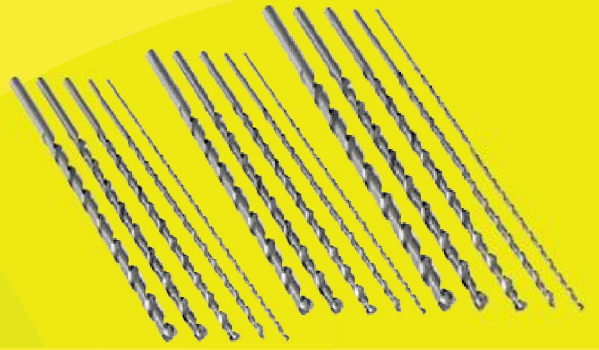
LONG SERIES

Make to IS 5102: 1991, ISO 235 : 1975, BS : 328(Part -1)
1986, DIN 340

Tool Type N, Point Angle 118 deg
Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS LONG DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
2.80	66	100	3.97 - 5/32	78	119
2.82	66	100	3.99	78	119
2.87	66	100	4.00	78	119
2.90	66	100	4.04	78	119
2.95	66	100	4.09	78	119
3.00	66	100	4.10	78	119
3.05	89	106	4.20	78	119
3.10	89	106	4.22	78	119
3.17 - 1/8	89	106	4.25	78	119
3.20	89	106	4.30	82	126
3.26	89	106	4.37 - 11/64	82	126
3.30	89	106	4.39	82	126
3.35	89	106	4.40	82	126
3.40	73	112	4.50	82	126
3.45	73	112	4.57	82	126
3.50	73	112	4.60	82	126
3.57 - 9/64	73	112	4.62	82	126
3.60	73	112	4.70	82	126
3.66	73	112	4.75	82	126
3.70	73	112	4.76 - 3/16	87	132
3.73	73	112	4.80	87	132
3.75	73	112	4.85	87	132
3.80	78	119	4.90	87	132
3.86	78	119	4.92	87	132
3.90	78	119	4.98	87	132
3.91	78	119	5.00	87	132

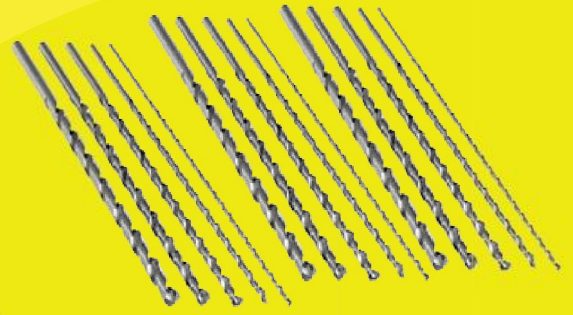
LONG SERIES

Make to IS 5102: 1991, ISO 235 : 1975, BS : 328(Part -1)
1986, DIN 340

Tool Type N, Point Angle 118 deg
Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS LONG DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
5.06	87	132	6.25	97	148
5.10	87	132	6.30	97	148
5.11	87	132	6.35 - 1/4	97	148
5.16 - 13/64	87	132	6.40	97	148
5.18	87	132	6.50	97	148
5.20	87	132	6.53	97	148
5.22	87	132	6.60	97	148
5.30	87	132	6.63	97	148
5.31	91	139	6.70	97	148
5.40	91	139	6.75 - 17/64	102	156
5.41	91	139	6.80	102	156
5.50	91	139	6.90	102	156
5.56 - 7/32	91	139	7.00	102	156
5.60	91	139	7.03	102	156
5.61	91	139	7.10	102	156
5.70	91	139	7.14 - 9/32	102	156
5.79	91	139	7.20	102	156
5.80	91	139	7.30	102	156
5.90	91	139	7.37	102	156
5.94	91	139	7.40	102	156
5.95 - 15/64	91	139	7.49	102	156
6.00	91	139	7.50	102	156
6.05	97	148	7.54 - 19/64	109	165
6.10	97	148	7.60	109	165
6.15	97	148	7.67	109	165
6.20	97	148	7.70	109	165

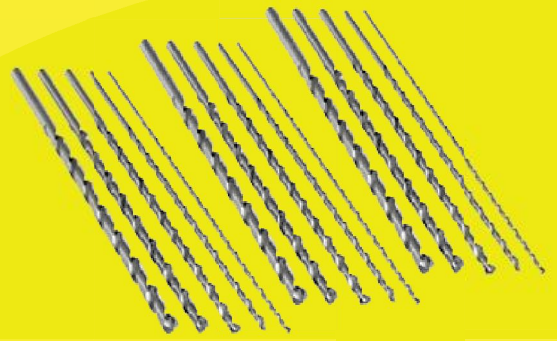
LONG SERIES

Make to IS 5102: 1991, ISO 235 : 1975, BS : 328(Part -1)
1986, DIN 340

Tool Type N, Point Angle 118 deg
Ground Flutes - Bright Finish



Sri Sai Micro Tools



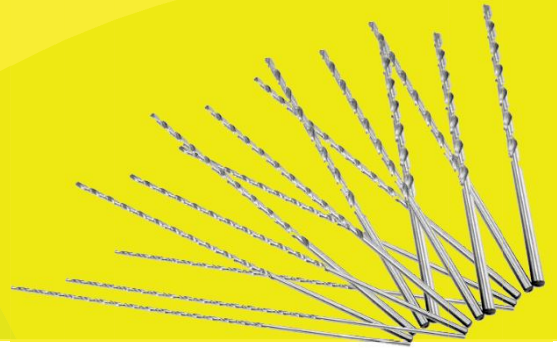
HSS LONG DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
7.80	109	165			
7.90	109	165			
7.94 - 5/16	109	165			
8.00	109	165			
8.03	109	165			
8.10	109	165			
8.20	109	165			
8.30	109	165			
8.33 - 21/64	109	165			
8.40	109	165			
8.43	109	165			
8.50	109	165			
8.60	115	175			
8.61	115	175			
8.70	115	175			
8.73 - 11/32	115	175			
8.80	115	175			
8.84	115	175			
8.90	115	175			
9.00	115	175			

LONG SERIES
 Make to IS 5102: 1991, ISO 235 : 1975, BS : 328(Part -1)
 1986, DIN 340
 Tool Type N, Point Angle 118 deg
 Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS EXTRA LONG DRILLS

MM	INCH	FL	OAL	FL	OAL	FL	OAL	FL	OAL	FL	OAL	FL	OAL	FL	OAL	FL	OAL	FL	OAL
0.8	1/32	66	100	80	125														
1.0		66	100	80	125	100	150												
1.2	3/64	66	100	80	125	100	150												
1.5	1/16	66	100	80	125	100	150												
2.0	5/64			80	125	100	150	125	175	150	200								
2.5	3/32			80	125	100	150	125	175	150	200								
2.8	7/64					100	150	125	175	150	200								
3.0	1/8					100	150	125	175	150	200	175	225	200	250	250	300		
3.5	9/64					100	150	125	175	150	200	175	225	200	250	250	300	300	350
4.0	5/32					100	150	125	175	150	200	175	225	200	250	250	300	300	350
4.5	11/64					100	150	125	175	150	200	175	225	200	250	250	300	300	350
5.0	3/16					100	150	125	175	150	200	175	225	200	250	250	300	300	350
5.5	7/32					100	150	125	175	150	200	175	225	200	250	250	300	300	350
6.0	15/64					100	150	125	175	150	200	175	225	200	250	250	300	300	350
6.5	1/4									150	200			200	250	250	300	300	350

EXTRA LONG SERIES
 Geometry As per IS:7823 - 2005
 Tool Type N , Point Angle 118 deg
 Ground Flutes - Bright Finish



Sri Sai Micro Tools

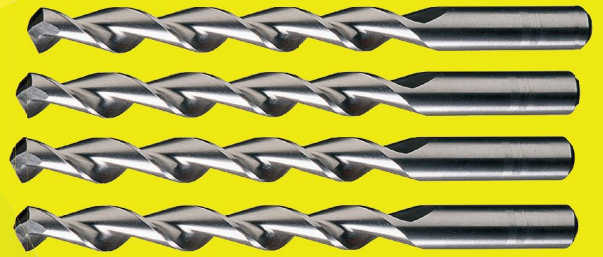


HSS VENT DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
0.40	20	40	2.50	80	125
0.50	20	40	2.50	100	150
0.60	20	40	3.00	80	125
0.60	33	56	3.00	100	150
0.60	65	100			
0.70	20	40			
0.70	33	56			
0.70	65	100			
0.80	33	56			
0.90	33	56			
1.00	65	100			
1.20	65	100			
1.20	80	125			
1.20	100	150			
1.30	65	100			
1.30	65	125			
1.50	65	100			
1.50	80	125			
1.50	100	150			
1.80	65	100			
1.80	80	125			
1.80	100	150			
2.00	65	100			
2.00	80	125			
2.00	100	150			
2.50	65	100			



Sri Sai Micro Tools



HSS PARABOLIC DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
3.00	33	61	4.90	52	86
3.10	36	65	5.00	52	86
3.17 - 1/8	36	65	5.10	52	86
3.20	36	65	5.16 - 13/64	52	86
3.30	36	65	5.20	52	86
3.40	39	70	5.30	52	86
3.50	39	70	5.40	57	93
3.57 - 9/64	39	70	5.50	57	93
3.60	39	70	5.56 - 7/32	57	93
3.70	39	70	5.60	57	93
3.75	39	70	5.70	57	93
3.80	43	75	5.80	57	93
3.97 - 5/32	43	75	5.90	57	93
4.00	43	75	5.95 - 15/64	57	93
4.10	43	75	6.00	57	93
4.20	43	75	6.10	63	101
4.25	43	75	6.20	63	101
4.30	47	80	6.30	63	101
4.37 - 11/64	47	80	6.35 - 1/4	63	101
4.40	47	80	6.40	63	101
4.50	47	80	6.50	63	101
4.60	47	80	6.60	63	101
4.70	47	80	6.70	63	101
4.75	47	80	6.75 - 17/64	69	109
4.76 - 3/16	52	86	6.80	69	109
4.80	52	86	6.90	69	109

PARABOLIC SERIES

As per IS:5101:1991, BS : 328 (Part - 1) 1986, DIN : 338

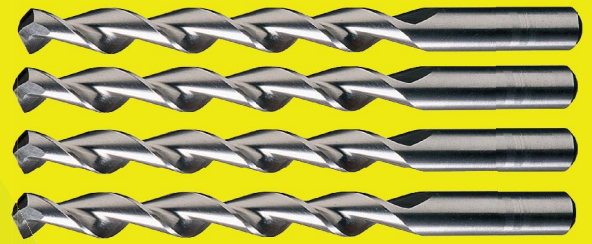
Heavy Web, HELIX ANGLE 35 - 38 deg

Point 130 deg, (Web - Thinned)

Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS PARABOLIC DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
7.00	69	109			
7.10	69	109			
7.14 - 9/64	69	109			
7.20	69	109			
7.30	69	109			
7.40	69	109			
7.50	69	109			
7.54 - 19/64	75	117			
7.60	75	117			
7.70	75	117			
7.80	75	117			
7.90	75	117			
7.94 - 5/16	75	117			
8.00	75	117			
8.10	75	117			
8.20	75	117			
8.30	75	117			
8.33 - 21/64	75	117			
8.40	75	117			
8.50	75	117			
8.60	81	125			
8.70	81	125			
8.73 - 11/32	81	125			
8.80	81	125			
8.90	81	125			
9.00	81	125			

PARABOLIC SERIES

As per IS:5101:1991, BS : 328 (Part - 1) 1986, DIN : 338

Heavy Web, HELIX ANGLE 35 - 38 deg

Point 130 deg, (Web - Thinned)

Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS DOUBLE ENDED DRILLS

DIA In MM-INCH	F L in MM	OAL in MM	DIA In MM-INCH	F L in MM	OAL in MM
2.50	10	43	6.00	19	66
2.78 - 7/64"	11	46	6.20	21	70
2.80	11	46	6.35 - 1/4"	21	70
3.00	11	46	6.50	21	70
3.17 - 1/8"	11	49	6.80	24	74
3.20	11	49	7.00	24	74
3.25	11	40	7.14 - 9/32"	24	74
3.30	11	49	7.20	24	74
3.50	13	52	7.50	24	74
3.57 - 9/64"	13	52	7.94 - 5/16"	25	79
3.80	14	55	8.00	25	79
3.97 - 5/32"	14	55	8.10	25	79
4.00	14	55	8.50	25	79
4.10	14	55	8.60	25	84
4.20	14	55	9.00	25	84
4.50	16	58			
4.70	16	58			
4.76 - 3/16"	17	62			
4.80	17	62			
4.90	17	62			
5.00	17	62			
5.20	17	62			
5.50	19	66			
5.56 - 7/32"	19	66			
5.80	19	66			
5.95 - 15/64"	19	66			

DOUBLE ENDED DRILLS
TOOL TYPE 'N', 135° SPLIT POINT
Ground Flutes - Bright Finish



Sri Sai Micro Tools



HSS ROUND TOOLS BLANKS (RTB)

DIA In MM-INCH	OAL in MM
1.00	34
1.10	36
1.19 - 3/64	38
1.20	38
1.30	38
1.40	40
1.50	40
1.59 - 1/16	43
1.60	43
1.70	43
1.80	46
1.90	46
1.98 - 5/64	49
2.00	49
2.10	49
2.20	53
2.30	53
2.38 - 3/32	57
2.40	57
2.50	57
2.60	57
2.70	61
2.80	61
2.90	61
3.00	61
3.10	65

DIA In MM-INCH	OAL in MM
3.17 - 1/8"	65
3.20	65
3.30	65
3.40	70
3.50	70
3.60	70
3.70	70
3.80	75
3.90	75
3.97 - 5/32"	75
4.00	75
4.10	75
4.20	75
4.30	80
4.39 - 11/64"	80
4.40	80
4.50	80
4.60	80
4.70	80
4.76 - 3/16	86
4.80	86
4.90	86
5.00	86
5.10	86
5.16 - 13/64"	86
5.20	86

FULLY HARDENED AND GROUND
DIA TOL. H8



Sri Sai Micro Tools



HSS ROUND TOOLS BLANKS (RTB)

DIA In MM-INCH	OAL in MM
5.30	86
5.40	93
5.50	93
5.56 - 7/32	93
5.60	93
5.70	93
5.80	93
5.90	93
5.95 - 15/64	93
6.00	93
6.10	101
6.20	101
6.30	101
6.35 - 1/4"	101
6.40	101
6.50	101
6.60	101
6.70	101
6.75 - 17/64	109
6.80	109
6.90	109
7.00	109
7.10	109
7.14 - 9/32	109
7.20	109
7.30	109

DIA In MM-INCH	OAL in MM
7.40	109
7.50	109
7.54 - 19/64	117
7.60	117
7.70	117
7.80	117
7.90	117
7.94 - 5/16	117
8.00	117
8.10	117
8.20	117
8.30	117
8.33 - 26/64	117
8.40	117
8.50	117
8.60	125
8.70	125
8.73 - 11/32"	125
8.80	125
8.90	125
9.00	125

FULLY HARDENED AND GROUND
DIA TOL. H8

